## GENERAL NOTES:

- \* USE 4000 PSI CONCRETE, PROVIDE FOR H-20 TRAFFIC LOADING.
- \* PROVIDE ALL REINFORCING STEEL WHICH MEETS ASTM A615 FOR GRADE 60 AND WELDED WIRE FAVRIC CONFORMING TO ASTM A185,
- \* LIMIT MAXIMUM DEPTH TO TOP OF BOTTOM SLAB FOR WAFFLE WALL STRUCTURE TO 6'-0".
- \* PLACE LIFT HOLES OR PINS IN ACCORDANCE WITH OSHA STANDARD 1926.704
- \* SAW CUT, CORE DRILL OR FORM OPENINGS, FOR PIPE TO PROVIDE REQUIRED SIZE AND LOCATION. ORIENT WAFFLE WALL STRUCTURES SO THAT PIPES ENTER THROUGH THE KNOCKOUT/WAFFLE PANELS ONLY. SEAL OPENINGS WITH HYDRAULIC CEMENT.
- \* ALL ELEMENTS PRECAST TO MEET ASTM C913.
- \* SET ON 6" WASHED STONE
- \* FRAME AND GRATE HEIGHT MAY BE ADJUSTED WITH BRICK.
- \* PROVIDE PRECAST STURCTURES OVER 4'-0" IN DEPTH WITH STEPS/LADDER INSTALLED IN ACCORDANCE WITH ASHA STANDARD 1910.27 AND AS FIELD CONDITIONS DICTATE.
- \* WELDED WIRE FABRIC MAY BE SUBSTITUTED FOR REBAR AS LONG AS THE SAME AREA OF STEEL IS PROVIDED,
- \* SEAL JOINTS WITH A FLEXIBLE BUTYL RUBBER BASE CONFORMING TO FEDERAL SPECIFICATION SS-S-21A, AASHTO M-19B, TYPE B BUTYL RUBBER.
- \* LIMIT MAXIMUM STRUCTURE SIZE TO INSIDE CLEAR DEMENSIONS OF  $2'-6"\times 3'-0"$ .
- \* USE FRAME AND GRATE AS PER SD-19.
- \* GROUT INVERT TO PROVIDE SMOOTH FLOW

	STANDARD DETAIL	Will of The Carlo N
DATE: 2001	PRECAST WAFFLE	WILMINGTON NORTH CAROLINA
DRAWN BY JSR/CMR	DRAINAGE STRUCTURE	CITY OF WILMINGTON ENGINEERING
CHECKED BY B.P., P.E.		PO BOX 1810 WILMINGTON, NC 28402
SCALE NOT TO SCALE	GENERAL NOTES	(910) 341–7807 SD 2–23a